

**ROYCE VA80 PARTS IN DETAILS**

Item	NAME	UNIT	QTY	Item	NAME	UNIT	QTY
1	AIR FILTER ASSEMBLY	PCS	2	40	CONNECTING ROD PISTON PIN BUSHING	PCS	2
2	AIR FILTER ELEMENT (not shown)	PCS	2	41	CONNECTING ROD BEARING HALF SHELL	PCS	4
3	EXHAUST VALVE PUSH COVER BOLT	PCS	16	42	OIL SPLASH DIPPER	PCS	2
4	EXHAUST VALVE PUSH COVER	PCS	2	43	OIL SPLASH DIPPER BOLT SPRING WASHER	PCS	2
5	EXHAUST VALVE VITON O'RING	PCS	2	44	OIL SPLASH DIPPER BOLT	PCS	2
6	EXHAUST VALVE ASSEMBLY	PCS	2	45	BREATHER ASSEMBLY	PCS	1
7	EXHAUST VALVE NUT	PCS	4	46	REAR BEARING COVER BOLT	PCS	10
8	EXHAUST VALVE RECEIVER	PCS	2	47	REAR BEARING COVER BOLT COPPER WASHER	PCS	10
9	EXHAUST VALVE SPRING	PCS	2	48	REAR BEARING COVER	PCS	1
10	INLET & EXHAUST VALVE PLATE	PCS	4	49	OIL BAFFLE	PCS	1
11	EXHAUST VALVE SEAT	PCS	2	50	REAR BEARING COVER GASKET	PCS	1
12	EXHAUST VALVE BOLT	PCS	2	51	SCREW-IN OIL SIGHT GLASS	PCS	1
13	INLET & EXHAUST VALVE SEAT GASKET	PCS	4	52	SCREW-IN OIL SIGHT GLASS O'RING	PCS	1
14	INLET VALVE PUSH COVER	PCS	2	53	CRANKCASE OIL PLUG	PCS	1
15	INLET VALVE O'RING	PCS	2	54	CRANKCASE	PCS	1
16	UNLOADER PISTON	PCS	2	55	OIL FILL CAP	PCS	1
17	UNLOADER O'RING	PCS	2	56	OIL FILL CAP O'RING	PCS	1
18	INLET VALVE ASSEMBLY	PCS	2	57	FRONT & REAR BEARING	PCS	2
19	INLET VALVE LOCKNUT	PCS	2	58	CRANKSHAFT	PCS	1
20	INLET VALVE UNLOADER FORK	PCS	2	59	V-PULLEY PIN	PCS	1
21	UNLOADER SPRING	PCS	2	60	FRONT OIL SEAL	PCS	1
22	INLET VALVE UNLOADER FORK GUIDE	PCS	2	61	FRONT BEARING COVER GASKET	PCS	1
23	INLET VALVE SEAT	PCS	2	62	FRONT BEARING COVER	PCS	1
24	INLET VALVE SPRING	PCS	2	63	COMPRESSOR PULLEY	PCS	1
25	INLET VALVE RECEIVER	PCS	2	64	COMPRESSOR PULLEY THRUST WASHER	PCS	1
26	CYLINDER HEAD BOLT	PCS	8	65	COMPRESSOR PULLEY SPRING WASHER	PCS	1
27	CYLINDER HEAD	PCS	2	66	COMPRESSOR PULLEY BOLT	PCS	1
28	CYLINDER HEAD GASKET	PCS	2	67	UNLOADER TUBE NUT	PCS	1
29	COMPRESSION RING	PCS	4	68	UNLOADER CONNECTION OLIVE	PCS	1
30	OIL CONTROL RING	PCS	4	69	UNLOADER TEE	PCS	1
31	PISTON	PCS	2	70	UNLOADER TUBE ASSEMBLY	PCS	1
32	PISTON PIN SNAP RING	PCS	4	71	UNLOADER ELBOW	PCS	1
33	PISTON PIN	PCS	2	72	EXHAUST PIPING JOINT A	PCS	1